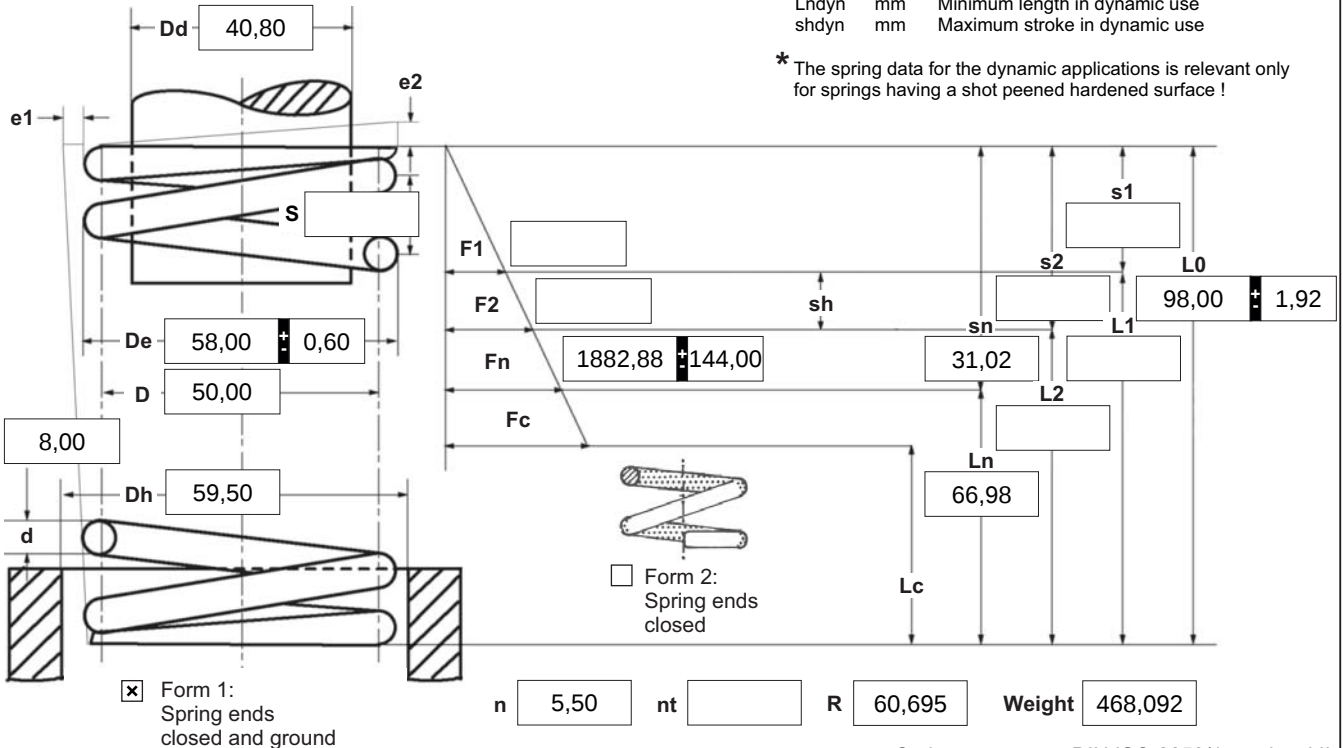


d mm Wire diameter  
D mm Mean coil diameter  
Dd mm Diameter of mandrel  
De mm Outer coil diameter  
Dh mm Diameter of bush  
e1 mm Perm.dev. perpendicular line  
e2 mm Perm.dev. parallel line  
F1 N Prestressed spring force  
F2 N Loaded spring force

F<sub>n</sub> N Maximum force in static use  
F<sub>c</sub> N Theoretic maximum force at L<sub>c</sub>  
L0 mm Length of unstressed spring  
L1 mm Prestressed spring length  
L2 mm Loaded spring length  
L<sub>k</sub> mm Buckling length  
L<sub>n</sub> mm Minimum length in static use  
L<sub>c</sub> mm Block length  
n pc. Active coils

nt pc. Total coils  
R N/mm Spring rate  
S mm Pitch (distance between coils)  
s1 mm Prestressed spring deflection  
s2 mm Loaded spring deflection  
sh mm Maximum stroke in static use  
sn mm Maximum spring deflection in static use  
Weight g Weight of one spring in grammes  
F<sub>ndyn</sub> N Maximum force in dynamic force  
F<sub>ndtol</sub> N (+/-) tolerance of maximum dynamic force  
L<sub>ndyn</sub> mm Minimum length in dynamic use  
sh<sub>dyn</sub> mm Maximum stroke in dynamic use

**1 Coiling direction**

☐ left ☒ right

**2 Dynamic load \***

F<sub>ndyn</sub> 1670,94  
F<sub>ndtol</sub> 141,00  
L<sub>ndyn</sub> 70,47  
sh<sub>dyn</sub> 20,66

**3 Excursion sh** [ ] mm

**4 Stress cyc. end. N** [ ]

**5 Stress cycle frequ. n** [ ] /

**6 Application temp.** [ ] °C

**Remarks**

Kraj pochodzenia: DE | Numer taryfy celnej: 73202081

**7 Guidance and seat to DIN EN 13906-1**

☐ mandrel ☐ bush

Buckling length **L<sub>k</sub>** at

v=0,5 / Bild 5 0,00 mm

**8 Material**

EN 10270-1

**9 Wire or rod surface**

☒ drawn ☐ rolled ☐ metal-cut

**10 Springs deburred** ☐ inside ☐ outside

**11 Surface treatment** ☐ shot peened

**12 Tolerances to DIN EN 15800**

| Grade | De,Di,D                             | L0                                  | F1,F2                               | e1,e2                               | Wire diameter d to DIN 2076         |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
| 2     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |

**13 Production compensation through**

|                                                                |               |                                     |
|----------------------------------------------------------------|---------------|-------------------------------------|
| A spring resistance and associated length of tensed spring     | L0            | <input type="checkbox"/>            |
| A spring resistance, associated length of tensed spring and L0 | n, d          | <input checked="" type="checkbox"/> |
|                                                                | n, De, Di     | <input type="checkbox"/>            |
| Two spring resistances and associated lengths of tensed spring | L0, n, d      | <input type="checkbox"/>            |
|                                                                | L0, n, De, Di | <input type="checkbox"/>            |

**14 Setting springs**

All springs which show setting tendency because of their size are pre-set within the production process.

**Prices**

| Grupa ilociowa | Cena jednostkowa [EUR] |
|----------------|------------------------|
| 1              |                        |
| 2              | 14,4000 €              |
| 3              | 11,4700 €              |
| 7              | 7,0900 €               |
| 17             | 5,2300 €               |
| 37             | 3,6600 €               |
| 75             | 3,0100 €               |
| 125            | 2,9700 €               |
| 175            | 2,9376 €               |
| 250            | 2,9180 €               |
| 350            | 2,8813 €               |
|                | 2,8095 €               |