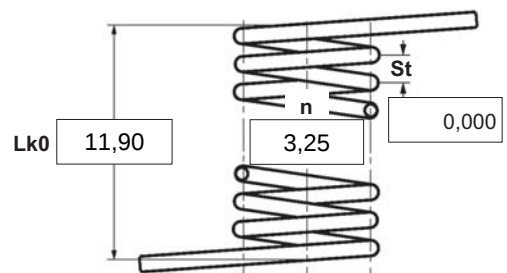


α	degree	Unstressed leg position
α_1	degree	Prestressed rotational angle
α_2	degree	Loaded rotational angle
α_h	degree	Excursion
α_n	degree	Maximum rotational angle
d	mm	Wire diameter
Ddmin	mm	Min. possible mandrel diameter
Ddmax	mm	Max. possible mandrel diameter
De	mm	Outer coil diameter
Di	mm	Inner coil diameter
F1	N	Prestressed spring force
F2	N	Loaded spring force
Lk0	mm	Length of spring body when relaxed
LS	mm	Length of leg
M1	Nmm	Prestressed torque
M2	Nmm	Loaded torque
Mn	Nmm	Maximum torque
n	pc.	Active coils
RH	mm	Distance power flow point from centre
St	mm	Distance between coils (pitch)
Weight	g	Weight of one spring in grammes



12 Tolerances to DIN 2194						
Grade	Di	Lk0	LSH,LSR	$\alpha, \alpha 1, \alpha 2$	M1,M2	Wire diameter d to DIN 2076
1	☐	☐	☐	☐	☐	
2	☒	☒	☒	☒	☒	
3	☐	☐	☐	☐	☐	☒

13 Production compensation	through	
A spring torque and the associated swing angle	α	☒
A spring torque and the associated swing angle and $\alpha 0$	n, d	☐
	n, Di	☐
Two spring resistances and the associated swing angle	α , n, d	☐
	α , n, Di	☐

Prices	
Quantità progressive	Prezzo singolo [EUR]
1	5,5300 €
2	3,9000 €
3	3,7100 €
7	2,9000 €
17	1,4300 €
37	1,1000 €
75	0,9400 €
125	0,6511 €
175	0,6135 €
250	0,5760 €
350	0,5306 €
450	0,4927 €