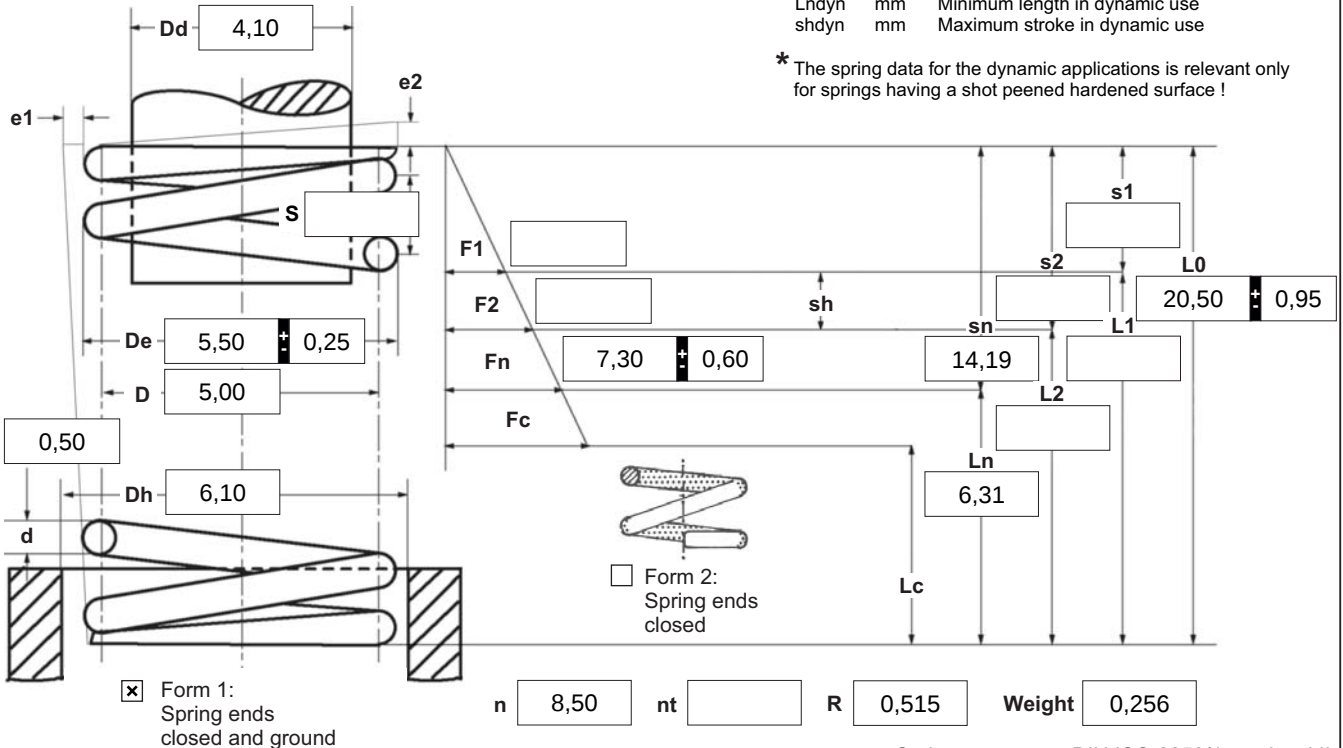


11.2025

d mm Wire diameter  
D mm Mean coil diameter  
Dd mm Diameter of mandrel  
De mm Outer coil diameter  
Dh mm Diameter of bush  
e1 mm Perm.dev. perpendicular line  
e2 mm Perm.dev. parallel line  
F1 N Prestressed spring force  
F2 N Loaded spring force

F<sub>n</sub> N Maximum force in static use  
F<sub>c</sub> N Theoretic maximum force at L<sub>c</sub>  
L0 mm Length of unstressed spring  
L1 mm Prestressed spring length  
L2 mm Loaded spring length  
L<sub>k</sub> mm Buckling length  
L<sub>n</sub> mm Minimum length in static use  
L<sub>c</sub> mm Block length  
n pc. Active coils

nt pc. Total coils  
R N/mm Spring rate  
S mm Pitch (distance between coils)  
s1 mm Prestressed spring deflection  
s2 mm Loaded spring deflection  
sh mm Maximum stroke in static use  
sn mm Maximum spring deflection in static use  
Weight g Weight of one spring in grammes  
F<sub>ndyn</sub> N Maximum force in dynamic force  
F<sub>ndtol</sub> N (+/-) tolerance of maximum dynamic force  
L<sub>ndyn</sub> mm Minimum length in dynamic use  
sh<sub>dyn</sub> mm Maximum stroke in dynamic use



Spring test acc. to DIN ISO 2859/1 test level II

**1 Coiling direction**

☐ left ☒ right

**2 Dynamic load \***F<sub>ndyn</sub> 7,03F<sub>ndtol</sub> 0,59L<sub>ndyn</sub> 6,84sh<sub>dyn</sub> 5,31**3 Excursion sh**

mm

**4 Stress cyc. end. N**

/

**5 Stress cycle frequ. n**

°C

**6 Application temp.**

°C

**7 Guidance and seat to DIN EN 13906-1**

☐ mandrel ☐ bush

Buckling length **L<sub>k</sub>** at

v=0,5 / Bild 5 0,00 mm

**8 Material**

1.4310

**9 Wire or rod surface**

☒ drawn ☐ rolled ☐ metal-cut

**10 Springs deburred**

☐ inside ☐ outside

**11 Surface treatment**

☐ shot peened

**12 Tolerances to DIN EN 15800**

| Grade | De,Di,D                             | L0                                  | F1,F2                               | e1,e2                               | Wire diameter d to DIN 2076         |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
| 2     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |

**13 Production compensation through**

|                                                                |            |                                     |
|----------------------------------------------------------------|------------|-------------------------------------|
| A spring resistance and associated length of tensed spring     | L0         | <input type="checkbox"/>            |
| A spring resistance, associated length of tensed spring and L0 | n, d       | <input checked="" type="checkbox"/> |
|                                                                | n, De, Di  | <input type="checkbox"/>            |
| Two spring resistances and associated lengths of tensed spring | L0, n, d   | <input type="checkbox"/>            |
|                                                                | L0,n,De,Di | <input type="checkbox"/>            |

**14 Setting springs**

All springs which show setting tendency because of their size are pre-set within the production process.

**Prices**

| Quantità progressive | Prezzo singolo [EUR] |
|----------------------|----------------------|
| 1                    | 4,9400 €             |
| 2                    | 3,4800 €             |
| 3                    | 3,3200 €             |
| 7                    | 1,9900 €             |
| 17                   | 1,0000 €             |
| 37                   | 0,6100 €             |
| 75                   | 0,4600 €             |
| 125                  | 0,3945 €             |
| 175                  | 0,3631 €             |
| 250                  | 0,3193 €             |
| 350                  | 0,2780 €             |
| 450                  | 0,2212 €             |

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