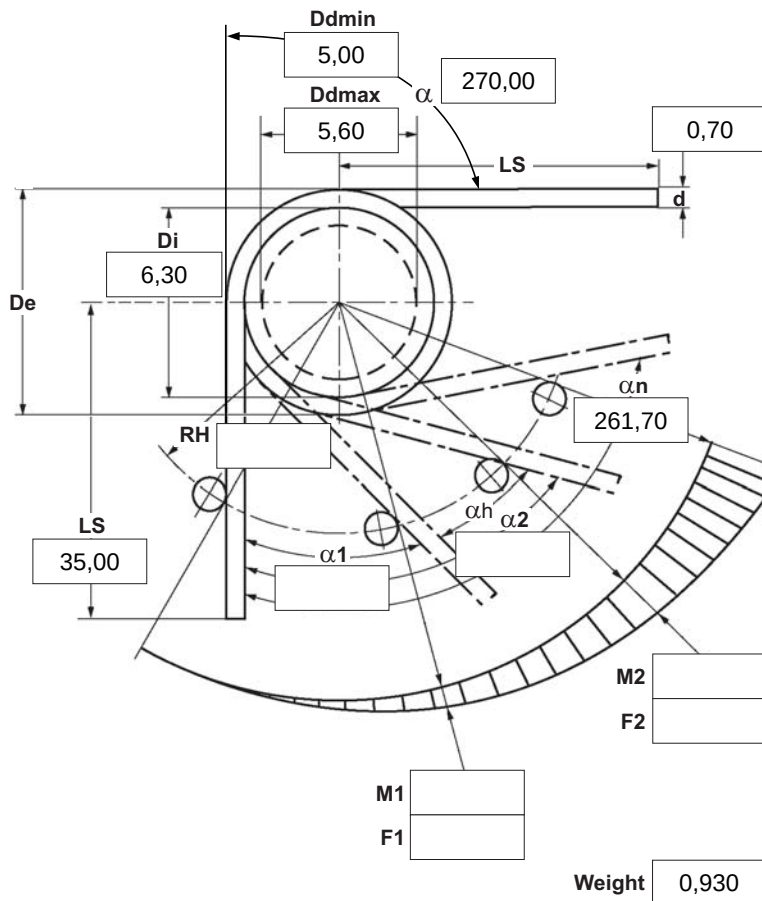
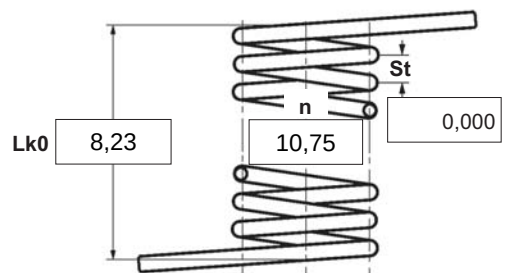


05.2025



α	degree	Unstressed leg position
α_1	degree	Prestressed rotational angle
α_2	degree	Loaded rotational angle
αh	degree	Excursion
αn	degree	Maximum rotational angle
d	mm	Wire diameter
Ddmin	mm	Min. possible mandrel diameter
Ddmax	mm	Max. possible mandrel diameter
De	mm	Outer coil diameter
Di	mm	Inner coil diameter
F1	N	Prestressed spring force
F2	N	Loaded spring force
Lk0	mm	Length of spring body when relaxed
LS	mm	Length of leg
M1	Nmm	Prestressed torque
M2	Nmm	Loaded torque
Mn	Nmm	Maximum torque
n	pc.	Active coils
RH	mm	Distance power flow point from centre
St	mm	Distance between coils (pitch)
Weight	g	Weight of one spring in grammes



Spring test acc. to DIN ISO 2859/1 test level II

1 Coiling direction

☐  left

☒  right

2 Form of legs

tangential, straight,
no bends *

*We can also supply torsion springs with any form of leg for an extra charge.



3 Fixing	
Recumbent leg	Lever leg

4 Load

☐ in winding direction

☐ against winding direction

5 Excursion αh degr.

6 Stress cyc. end. N

7 Stress cycle frequ. n /

8 Application temp.	°C
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9	Material
	1.4310

10 Wire or rod surface
☒ drawn ☐ rolled ☐ metal-cut

11 Surface treatment

12 Tolerances to DIN 2194						
Grade	Di	Lk0	LSH,LSR	$\alpha, \alpha_1, \alpha_2$	M1,M2	Wire diameter d to DIN 2076
1	☐	☐	☐	☐	☐	
2	☒	☒	☒	☒	☒	
3	☐	☐	☐	☐	☐	☒

13 Production compensation	through	
A spring torque and the associated swing angle	α	☒
A spring torque and the associated swing angle and $\alpha 0$	n, d	☐
	n, Di	☐
Two spring resistances and the associated swing angle	α, n, d	☐
	α, n, Di	☐

Prices	
Mennyiségi lépcsők	Egységár (EUR)
1	5,1100 €
2	3,6000 €
3	3,4300 €
7	2,2200 €
17	1,1200 €
37	0,7400 €
75	0,5500 €
125	0,4570 €
175	0,4069 €
250	0,3567 €
350	0,3095 €
450	0,2652 €

Remarks

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