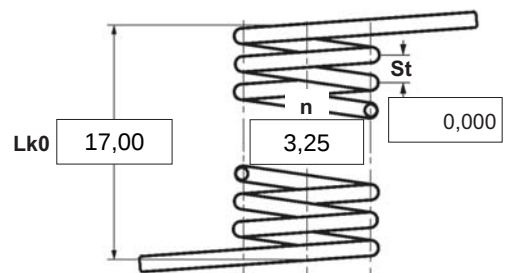


α	degree	Unstressed leg position
α_1	degree	Prestressed rotational angle
α_2	degree	Loaded rotational angle
α_h	degree	Excursion
α_n	degree	Maximum rotational angle
d	mm	Wire diameter
Ddmin	mm	Min. possible mandrel diameter
Ddmax	mm	Max. possible mandrel diameter
De	mm	Outer coil diameter
Di	mm	Inner coil diameter
F1	N	Prestressed spring force
F2	N	Loaded spring force
Lk0	mm	Length of spring body when relaxed
LS	mm	Length of leg
M1	Nmm	Prestressed torque
M2	Nmm	Loaded torque
Mn	Nmm	Maximum torque
n	pc.	Active coils
RH	mm	Distance power flow point from centre
St	mm	Distance between coils (pitch)
Weight	g	Weight of one spring in grammes



Spring test acc. to DIN ISO 2859/1 test level II

1 Coiling direction ☐ left ☒ right	5 Excursion α_h degr.	12 Tolerances to DIN 2194 <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <th>Grade</th> <th>Di</th> <th>Lk0</th> <th>LSH,LSR</th> <th>$\alpha, \alpha 1, \alpha 2$</th> <th>M1,M2</th> <th>Wire diameter d to DIN 2076</th> </tr> <tr> <td>1</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td>2</td> <td>☒</td> <td>☒</td> <td>☒</td> <td>☒</td> <td>☒</td> <td></td> </tr> <tr> <td>3</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☒</td> </tr> </table>	Grade	Di	Lk0	LSH,LSR	$\alpha, \alpha 1, \alpha 2$	M1,M2	Wire diameter d to DIN 2076	1	☐	☐	☐	☐	☐		2	☒	☒	☒	☒	☒		3	☐	☐	☐	☐	☐	☒
Grade	Di		Lk0	LSH,LSR	$\alpha, \alpha 1, \alpha 2$	M1,M2	Wire diameter d to DIN 2076																							
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2	☒		☒	☒	☒	☒																								
3	☐	☐	☐	☐	☐	☒																								
2 Form of legs tangential, straight, no bends *	6 Stress cyc. end. N																													
*We can also supply torsion springs with any form of leg for an extra charge.	7 Stress cycle frequ. n /																													
3 Fixing Recumbent leg ☐ Lever leg ☐ 	8 Application temp. °C																													
4 Load ☐ in winding direction ☐ against winding direction	9 Material 1.4310	13 Production compensation through <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 80%;">A spring torque and the associated swing angle</td> <td style="width: 20%; text-align: center;">α ☒</td> </tr> <tr> <td rowspan="2">A spring torque and the associated swing angle and $\alpha 0$</td> <td style="text-align: center;">n, d ☐</td> </tr> <tr> <td style="text-align: center;">n, Di ☐</td> </tr> <tr> <td rowspan="2">Two spring resistances and the associated swing angle</td> <td style="text-align: center;">α, n, d ☐</td> </tr> <tr> <td style="text-align: center;">α, n, Di ☐</td> </tr> </table>	A spring torque and the associated swing angle	α ☒	A spring torque and the associated swing angle and $\alpha 0$	n, d ☐	n, Di ☐	Two spring resistances and the associated swing angle	α , n, d ☐	α , n, Di ☐																				
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10 Wire or rod surface ☒ drawn ☐ rolled ☐ metal-cut																														
11 Surface treatment 																														
Prices <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 40%;"></th> <th style="width: 30%; text-align: right;">Cantidad progresiva</th> <th style="width: 30%; text-align: right;">Precio unidad [EUR]</th> </tr> <tr> <td></td> <td style="text-align: right;">1</td> <td style="text-align: right;">6,3100 €</td> </tr> <tr> <td></td> <td style="text-align: right;">2</td> <td style="text-align: right;">4,4500 €</td> </tr> <tr> <td></td> <td style="text-align: right;">3</td> <td style="text-align: right;">4,2400 €</td> </tr> </table>				Cantidad progresiva	Precio unidad [EUR]		1	6,3100 €		2	4,4500 €		3	4,2400 €																
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13 Production compensation	through	
A spring torque and the associated swing angle	α	☒
A spring torque and the associated swing angle and $\alpha 0$	n, d	☐
	n, Di	☐
Two spring resistances and the associated swing angle	α, n, d	☐
	α, n, Di	☐

Prices

Cantidad progresiva	Precio unidad [EUR]
1	6,3100 €
2	4,4500 €
3	4,2400 €
7	3,4500 €
17	2,2200 €
37	1,7500 €
75	1,6000 €