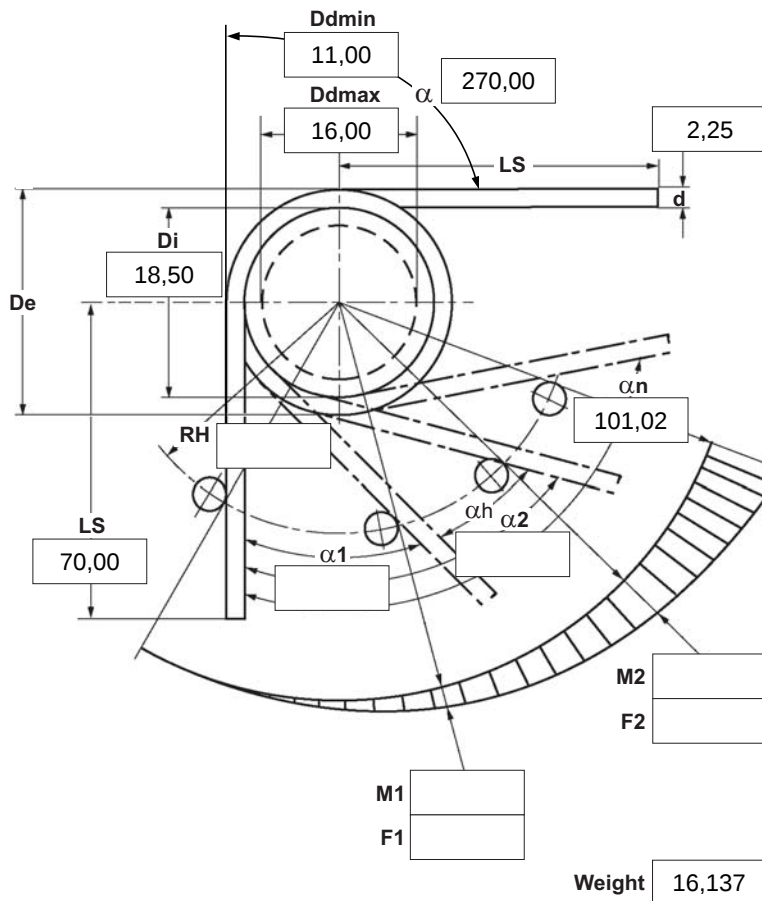
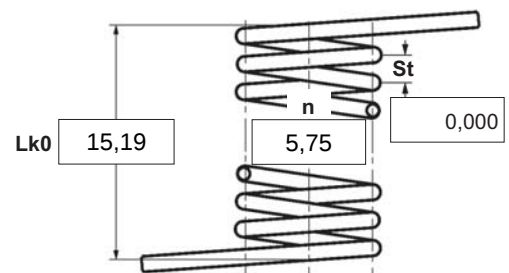


06.2025



|            |        |                                       |
|------------|--------|---------------------------------------|
| $\alpha$   | degree | Unstressed leg position               |
| $\alpha 1$ | degree | Prestressed rotational angle          |
| $\alpha 2$ | degree | Loaded rotational angle               |
| $\alpha h$ | degree | Excursion                             |
| $\alpha n$ | degree | Maximum rotational angle              |
| $d$        | mm     | Wire diameter                         |
| $D_{dmin}$ | mm     | Min. possible mandrel diameter        |
| $D_{dmax}$ | mm     | Max. possible mandrel diameter        |
| $D_e$      | mm     | Outer coil diameter                   |
| $D_i$      | mm     | Inner coil diameter                   |
| $F_1$      | N      | Prestressed spring force              |
| $F_2$      | N      | Loaded spring force                   |
| $Lk_0$     | mm     | Length of spring body when relaxed    |
| $LS$       | mm     | Length of leg                         |
| $M_1$      | Nmm    | Prestressed torque                    |
| $M_2$      | Nmm    | Loaded torque                         |
| $M_n$      | Nmm    | Maximum torque                        |
| $n$        | pc.    | Active coils                          |
| $RH$       | mm     | Distance power flow point from centre |
| $St$       | mm     | Distance between coils (pitch)        |
| Weight     | g      | Weight of one spring in grammes       |



Spring test acc. to DIN ISO 2859/1 test level II

**1 Coiling direction**
☐ left ☒ right
**2 Form of legs**

tangential, straight, no bends \*



\*We can also supply torsion springs with any form of leg for an extra charge.

**3 Fixing**Recumbent leg ☐ Lever leg ☐**4 Load**
☐ in winding direction  
☐ against winding direction
**5 Excursion  $\alpha_h$** 

deg.

**6 Stress cyc. end.  $N$** **7 Stress cycle frequ.  $n$** 

/

**8 Application temp.**

°C

**9 Material**

1.4310

**10 Wire or rod surface**
☒ drawn ☐ rolled ☐ metal-cut
**11 Surface treatment****12 Tolerances to DIN 2194**

| Grade | Di                                  | Lk0                                 | LSH,LSR                             | $\alpha, \alpha 1, \alpha 2$        | M1,M2                               | Wire diameter d to DIN 2076         |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
| 2     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input checked="" type="checkbox"/> |

**13 Production compensation**

through

|                                                               |                 |                                     |
|---------------------------------------------------------------|-----------------|-------------------------------------|
| A spring torque and the associated swing angle                | $\alpha$        | <input checked="" type="checkbox"/> |
| A spring torque and the associated swing angle and $\alpha 0$ | $n, d$          | <input type="checkbox"/>            |
|                                                               | $n, Di$         | <input type="checkbox"/>            |
| Two spring resistances and the associated swing angle         | $\alpha, n, d$  | <input type="checkbox"/>            |
|                                                               | $\alpha, n, Di$ | <input type="checkbox"/>            |

**Prices**

| Cantidad progresiva | Precio unidad [EUR] |
|---------------------|---------------------|
| 1                   | 5,4200 €            |
| 2                   | 3,8200 €            |
| 3                   | 3,6400 €            |
| 7                   | 2,6600 €            |
| 17                  | 1,3800 €            |
| 37                  | 1,0200 €            |
| 75                  | 0,8900 €            |
| 125                 | 0,5823 €            |
| 175                 | 0,5445 €            |
| 250                 | 0,4945 €            |
| 350                 | 0,4610 €            |
| 450                 | 0,4169 €            |

**Remarks**

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