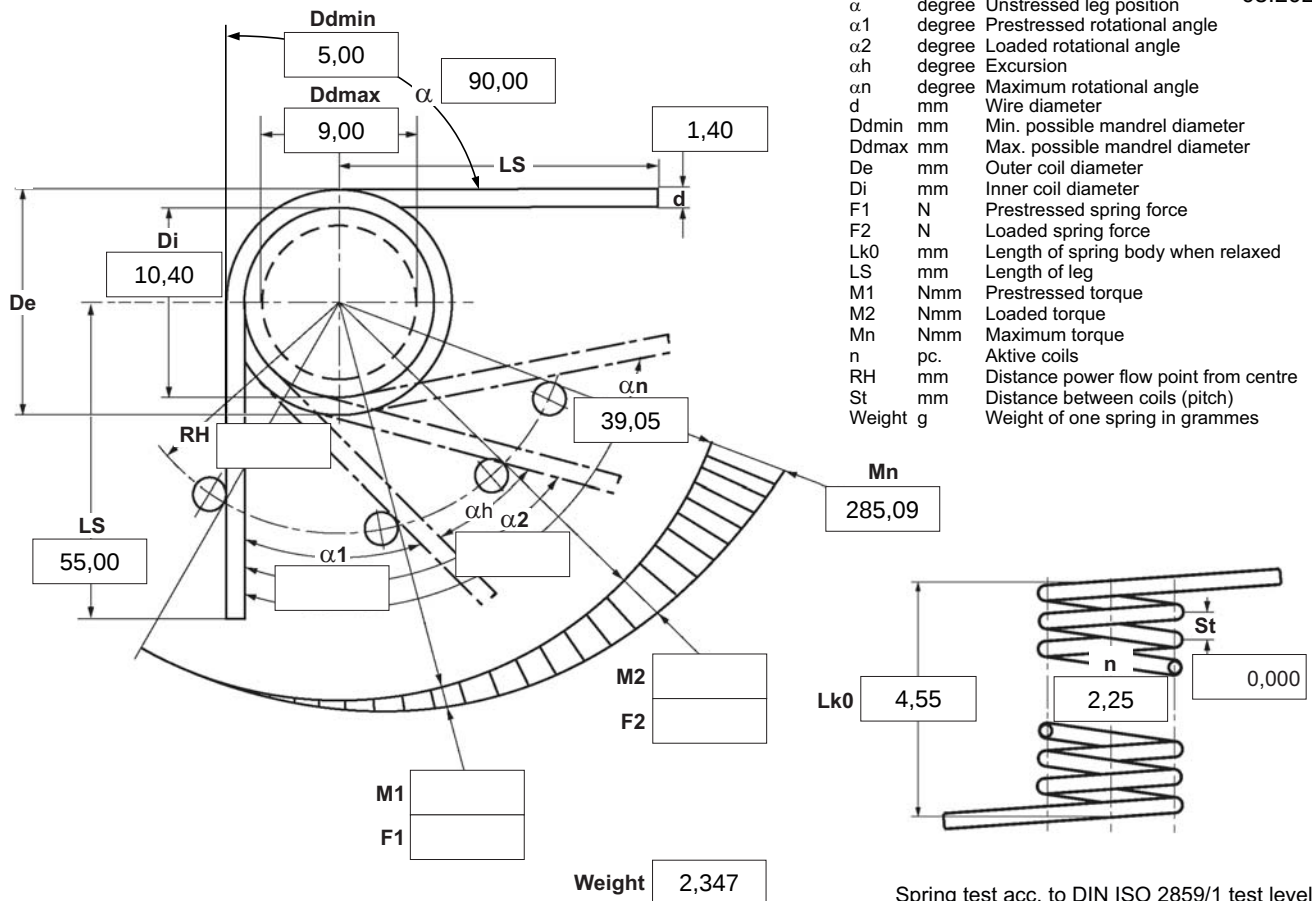


05.2025



|        |        |                                       |
|--------|--------|---------------------------------------|
| α      | degree | Unstressed leg position               |
| α1     | degree | Prestressed rotational angle          |
| α2     | degree | Loaded rotational angle               |
| αh     | degree | Excursion                             |
| αn     | degree | Maximum rotational angle              |
| d      | mm     | Wire diameter                         |
| Ddmin  | mm     | Min. possible mandrel diameter        |
| Ddmax  | mm     | Max. possible mandrel diameter        |
| De     | mm     | Outer coil diameter                   |
| Di     | mm     | Inner coil diameter                   |
| F1     | N      | Prestressed spring force              |
| F2     | N      | Loaded spring force                   |
| Lk0    | mm     | Length of spring body when relaxed    |
| LS     | mm     | Length of leg                         |
| M1     | Nmm    | Prestressed torque                    |
| M2     | Nmm    | Loaded torque                         |
| Mn     | Nmm    | Maximum torque                        |
| n      | pc.    | Active coils                          |
| RH     | mm     | Distance power flow point from centre |
| St     | mm     | Distance between coils (pitch)        |
| Weight | g      | Weight of one spring in grammes       |

Spring test acc. to DIN ISO 2859/1 test level II

**1 Coiling direction**
☒ left 
☐ right 
**2 Form of legs**

tangential, straight, no bends \*



\*We can also supply torsion springs with any form of leg for an extra charge.

**3 Fixing**Recumbent leg ☐ Lever leg ☐**4 Load**
☐ in winding direction  
☐ against winding direction
**5 Excursion α<sub>h</sub>** degr.**6 Stress cyc. end. N****7 Stress cycle frequ. n** /**8 Application temp.** °C**9 Material**

1.4310

**10 Wire or rod surface**
☒ drawn ☐ rolled ☐ metal-cut
**11 Surface treatment****12 Tolerances to DIN 2194**

| Grade | Di                                  | Lk0                                 | LSH,LSR                             | α,α1,α2                             | M1,M2                               | Wire diameter d to DIN 2076         |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
| 2     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input checked="" type="checkbox"/> |

**13 Production compensation**

through

|                                                       |          |                                     |
|-------------------------------------------------------|----------|-------------------------------------|
| A spring torque and the associated swing angle        | α        | <input checked="" type="checkbox"/> |
| A spring torque and the associated swing angle and α0 | n, d     | <input type="checkbox"/>            |
|                                                       | n, Di    | <input type="checkbox"/>            |
| Two spring resistances and the associated swing angle | α, n, d  | <input type="checkbox"/>            |
|                                                       | α, n, Di | <input type="checkbox"/>            |

**Prices**

| Cantidad progresiva | Precio unidad [EUR] |
|---------------------|---------------------|
| 1                   | 5,1600 €            |
| 2                   | 3,6400 €            |
| 3                   | 3,4700 €            |
| 7                   | 2,4200 €            |
| 17                  | 1,1500 €            |
| 37                  | 0,8500 €            |
| 75                  | 0,6800 €            |
| 125                 | 0,4859 €            |
| 175                 | 0,4196 €            |
| 250                 | 0,3695 €            |
| 350                 | 0,3536 €            |
| 450                 | 0,3284 €            |

**Remarks**

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