

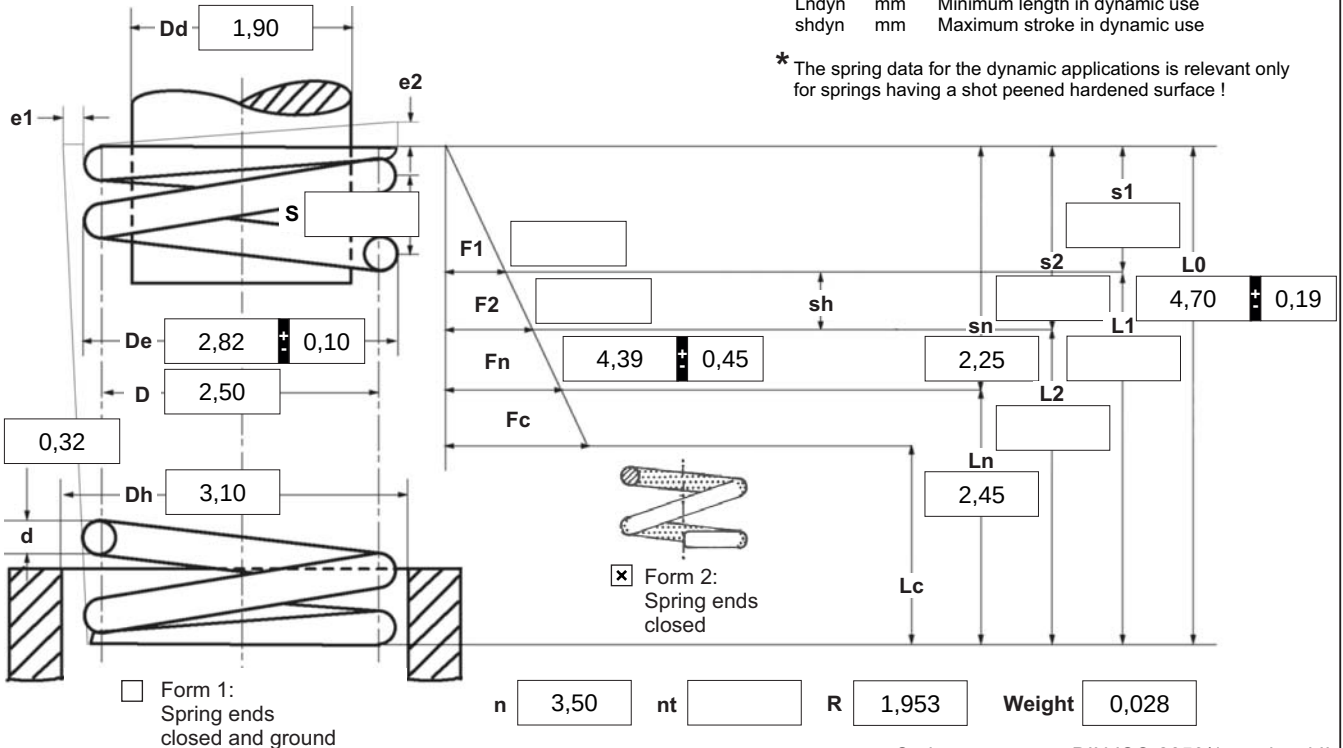
d mm Wire diameter  
D mm Mean coil diameter  
Dd mm Diameter of mandrel  
De mm Outer coil diameter  
Dh mm Diameter of bush  
e1 mm Perm.dev. perpendicular line  
e2 mm Perm.dev. parallel line  
F1 N Prestressed spring force  
F2 N Loaded spring force

F<sub>n</sub> N Maximum force in static use  
F<sub>c</sub> N Theoretic maximum force at L<sub>c</sub>  
L0 mm Length of unstressed spring  
L1 mm Prestressed spring length  
L2 mm Loaded spring length  
L<sub>k</sub> mm Buckling length  
L<sub>n</sub> mm Minimum length in static use  
L<sub>c</sub> mm Block length  
n pc. Active coils

nt pc. Total coils  
R N/mm Spring rate  
S mm Pitch (distance between coils)  
s1 mm Prestressed spring deflection  
s2 mm Loaded spring deflection  
sh mm Maximum stroke in static use  
sn mm Maximum spring deflection in static use  
Weight g Weight of one spring in grammes

F<sub>ndyn</sub> N Maximum force in dynamic force  
F<sub>ndtol</sub> N (+/-) tolerance of maximum dynamic force  
L<sub>ndyn</sub> mm Minimum length in dynamic use  
sh<sub>dyn</sub> mm Maximum stroke in dynamic use

\* The spring data for the dynamic applications is relevant only for springs having a shot peened hardened surface !

**1 Coiling direction**

☐ left ☒ right

**2 Dynamic load \***

F<sub>ndyn</sub> 4,18  
F<sub>ndtol</sub> 0,45  
L<sub>ndyn</sub> 2,56  
sh<sub>dyn</sub> 0,74

**3 Excursion sh**  mm**4 Stress cyc. end. N** **5 Stress cycle frequ. n**  /**6 Application temp.**  °C**Remarks**

Country of origin: DE | Customs tariff number: 73202081

**7 Guidance and seat to DIN EN 13906-1**

☐ mandrel ☐ bush

Buckling length **L<sub>k</sub>** at

v=0,5 / Bild 5  mm

**8 Material**

EN 10270-1

**9 Wire or rod surface**

☒ drawn ☐ rolled ☐ metal-cut

**10 Springs deburred** ☐ inside ☐ outside**11 Surface treatment** ☐ shot peened**12 Tolerances to DIN EN 15800**

| Grade | De,Di,D                             | L0                                  | F1,F2                               | e1,e2                               | Wire diameter d to DIN 2076         |
|-------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| 1     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
| 2     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |

**13 Production compensation through**

|                                                                |            |                                     |
|----------------------------------------------------------------|------------|-------------------------------------|
| A spring resistance and associated length of tensed spring     | L0         | <input type="checkbox"/>            |
| A spring resistance, associated length of tensed spring and L0 | n, d       | <input checked="" type="checkbox"/> |
|                                                                | n, De, Di  | <input type="checkbox"/>            |
| Two spring resistances and associated lengths of tensed spring | L0, n, d   | <input type="checkbox"/>            |
|                                                                | L0,n,De,Di | <input type="checkbox"/>            |

**14 Setting springs**

All springs which show setting tendency because of their size are pre-set within the production process.

**Prices**

| Quantity scale | Single price [EUR] |
|----------------|--------------------|
| 1              | 4,7200 €           |
| 2              | 3,3300 €           |
| 3              | 3,1700 €           |
| 7              | 1,7700 €           |
| 17             | 0,7400 €           |
| 37             | 0,4200 €           |
| 75             | 0,2000 €           |
| 125            | 0,1664 €           |
| 175            | 0,1253 €           |
| 250            | 0,1002 €           |
| 350            | 0,0758 €           |
| 450            | 0,0694 €           |