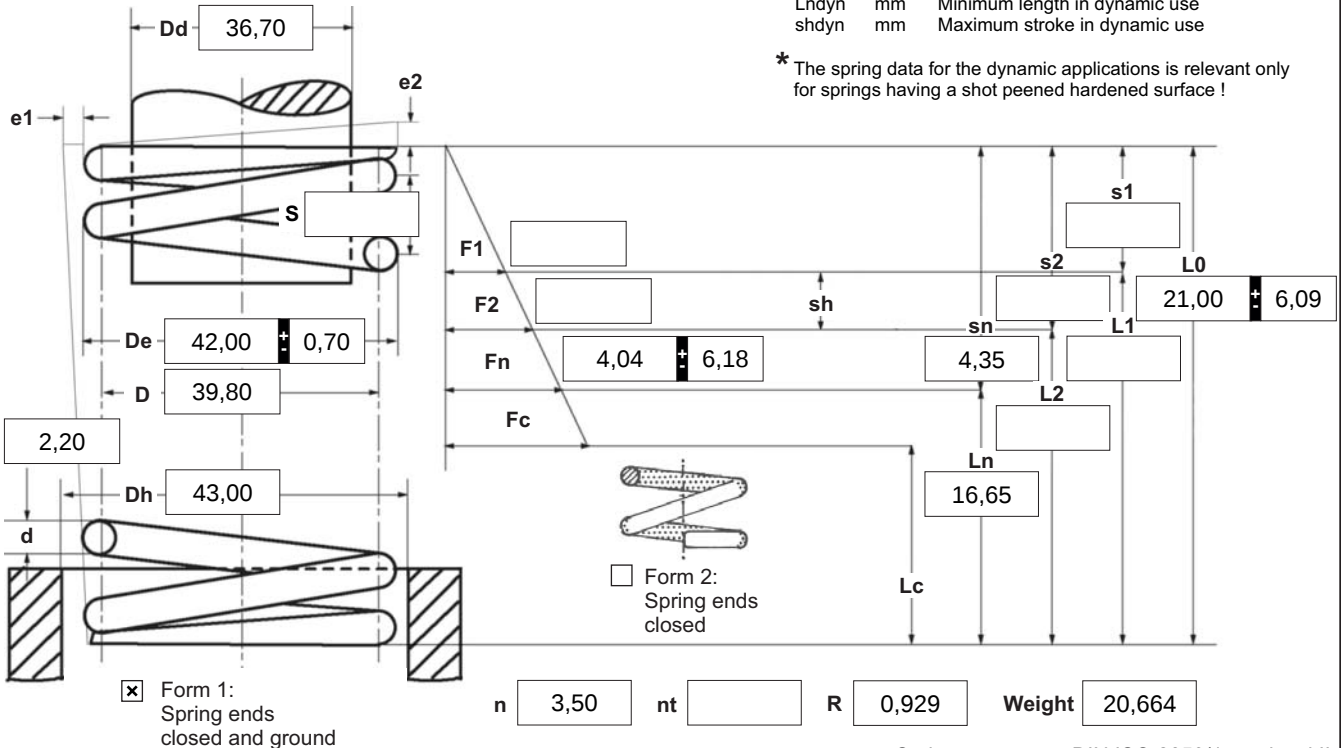


d	mm	Wire diameter
D	mm	Mean coil diameter
De	mm	Diameter of mandrel
Dd	mm	Outer coil diameter
Dh	mm	Diameter of bush
e1	mm	Perm.dev. perpendicular line
e2	mm	Perm.dev. parallel line
F1	N	Prestressed spring force
F2	N	Loaded spring force

F _n	N	Maximum force in static use
F _c	N	Theoretic maximum force at L _c
L ₀	mm	Length of unstressed spring
L ₁	mm	Prestressed spring length
L ₂	mm	Loaded spring length
L _k	mm	Buckling length
L _n	mm	Minimum length in static use
L _c	mm	Block length
n	pc.	Active coils

nt	pc.	Total coils	08.
R	N/mm	Spring rate	
S	mm	Pitch (distance between coils)	
s1	mm	Prestressed spring deflection	
s2	mm	Loaded spring deflection	
sh	mm	Maximum stroke in static use	
sn	mm	Maximum spring deflection in static use	
Weight	g	Weight of one spring in grammes	
Fndyn	N	Maximum force in dynamic force	
Fndtol	N	(+/-) tolerance of maximum dynamic force	
Lndyn	mm	Minimum length in dynamic use	
shdyn	mm	Maximum stroke in dynamic use	

08.2025



Spring test acc. to DIN ISO 2859/1 test level II

1 Coiling direction ☐ left ☒ right	7 Guidance and seat to DIN EN 13906-1 ☐ mandrel ☐ bush Buckling length L_k at v=0,5 / Bild 5 0,00 mm	12 Tolerances to DIN EN 15800 <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Grade</th> <th>De,Di,D</th> <th>L0</th> <th>F1,F2</th> <th>e1,e2</th> <th>Wire diameter d to DIN 2076</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td>2</td> <td>☒</td> <td>☒</td> <td>☒</td> <td>☒</td> <td></td> </tr> <tr> <td>3</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☒</td> </tr> </tbody> </table>	Grade	De,Di,D	L0	F1,F2	e1,e2	Wire diameter d to DIN 2076	1	☐	☐	☐	☐		2	☒	☒	☒	☒		3	☐	☐	☐	☐	☒		
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3	☐	☐	☐	☐	☒																							
2 Dynamic load * <table style="width: 100%;"> <tr> <td style="width: 15%;">Fndyn</td> <td> 1,92 </td> </tr> <tr> <td>Fndtol</td> <td> 6,14 </td> </tr> <tr> <td>Lndyn</td> <td> 18,93 </td> </tr> <tr> <td>shdyn</td> <td> 2,07 </td> </tr> </table>	Fndyn	1,92	Fndtol	6,14	Lndyn	18,93	shdyn	2,07																				
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8 Material 1.4310																												
9 Wire or rod surface ☒ drawn ☐ rolled ☐ metal-cut																												
3 Excursion sh mm	10 Springs deburred ☐ inside ☐ outside																											
4 Stress cyc. end. N	11 Surface treatment ☐ shot peened 																											
5 Stress cycle frequ. n /	14 Setting springs All springs which show setting tendency because of their size are pre-set within the production process.																											
6 Application temp. °C	Prices <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Stupnice množství</th> <th style="text-align: left;">Jedn. cena [EUR]</th> </tr> </thead> <tbody> <tr><td>1</td><td>5,4200 €</td></tr> <tr><td>2</td><td>3,8200 €</td></tr> <tr><td>3</td><td>3,6400 €</td></tr> <tr><td>7</td><td>2,6600 €</td></tr> <tr><td>17</td><td>1,3800 €</td></tr> <tr><td>37</td><td>1,0200 €</td></tr> <tr><td>75</td><td>0,8900 €</td></tr> <tr><td>125</td><td>0,5823 €</td></tr> <tr><td>175</td><td>0,5445 €</td></tr> <tr><td>250</td><td>0,4945 €</td></tr> <tr><td>350</td><td>0,4610 €</td></tr> <tr><td>450</td><td>0,4169 €</td></tr> </tbody> </table>		Stupnice množství	Jedn. cena [EUR]	1	5,4200 €	2	3,8200 €	3	3,6400 €	7	2,6600 €	17	1,3800 €	37	1,0200 €	75	0,8900 €	125	0,5823 €	175	0,5445 €	250	0,4945 €	350	0,4610 €	450	0,4169 €
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